Geon™ Vinyl Rigid Molding 6957

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Forms	• Pellets		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.36	1.36	ASTM D792
Spiral Flow	22.0 in	55.9 cm	
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus [2]	355000 psi	2450 MPa	ASTM D638
Tensile Strength [2] (Yield)	5500 psi	37.9 MPa	ASTM D638
Tensile Elongation [3] (Break)	25 %	25 %	ASTM D638
Flexural Modulus	365000 psi	2520 MPa	ASTM D790
Flexural Strength	10600 psi	73.1 MPa	ASTM D790
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256A
0°F (-18°C), 0.125 in (3.18 mm), Injection Molded	5.0 ft·lb/in	270 J/m	
32°F (0°C), 0.125 in (3.18 mm), Injection Molded	10 ft·lb/in	530 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	20 ft·lb/in	1100 J/m	
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Durometer Hardness (Shore D)	78	78	ASTM D2240
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	156 °F	68.9 °C	
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Annealed, 0.250 in (6.35 mm)	162 °F	72.2 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	153 °F	67.2 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	158 °F	70.0 °C	
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating (0.0579 in (1.47 mm), GY)	V-0	V-0	UL 94
CSA Flammability [4] (60.2 mil (1.53 mm))	V-0	V-0	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] Type I, 2.0 in/min (51 mm/min)

[3] Type I, 0.20 in/min (5.1 mm/min)

[4] Gray

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